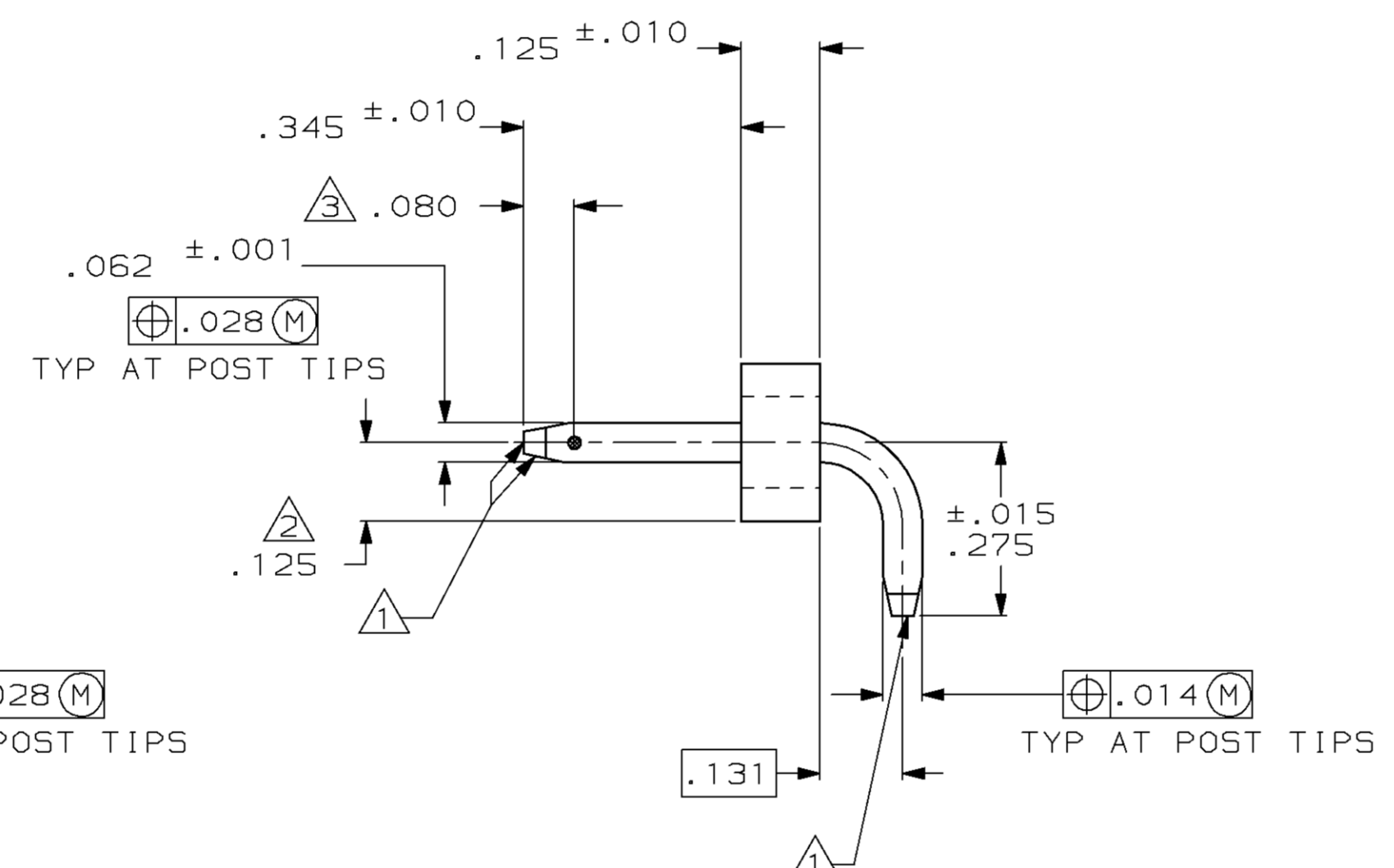
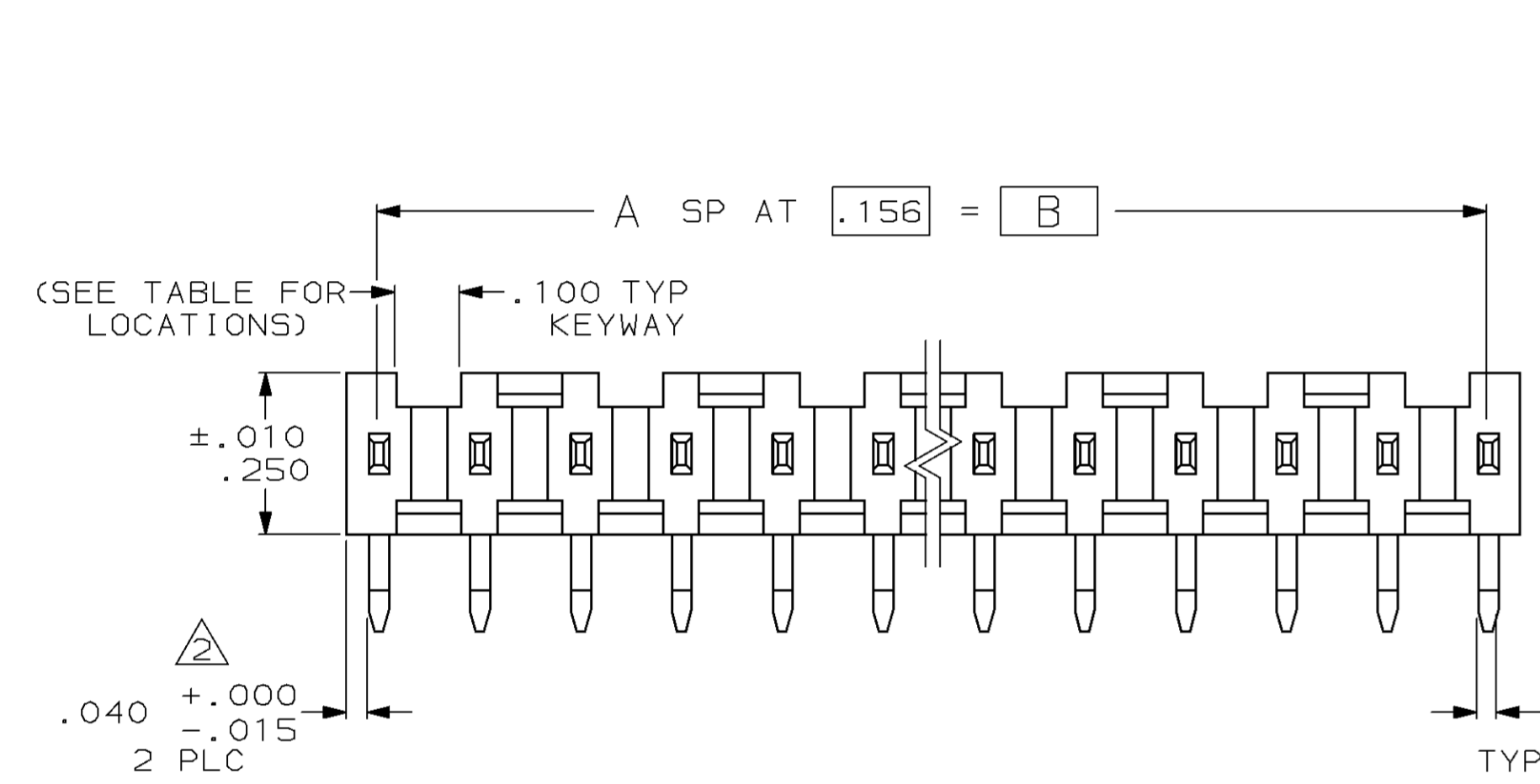
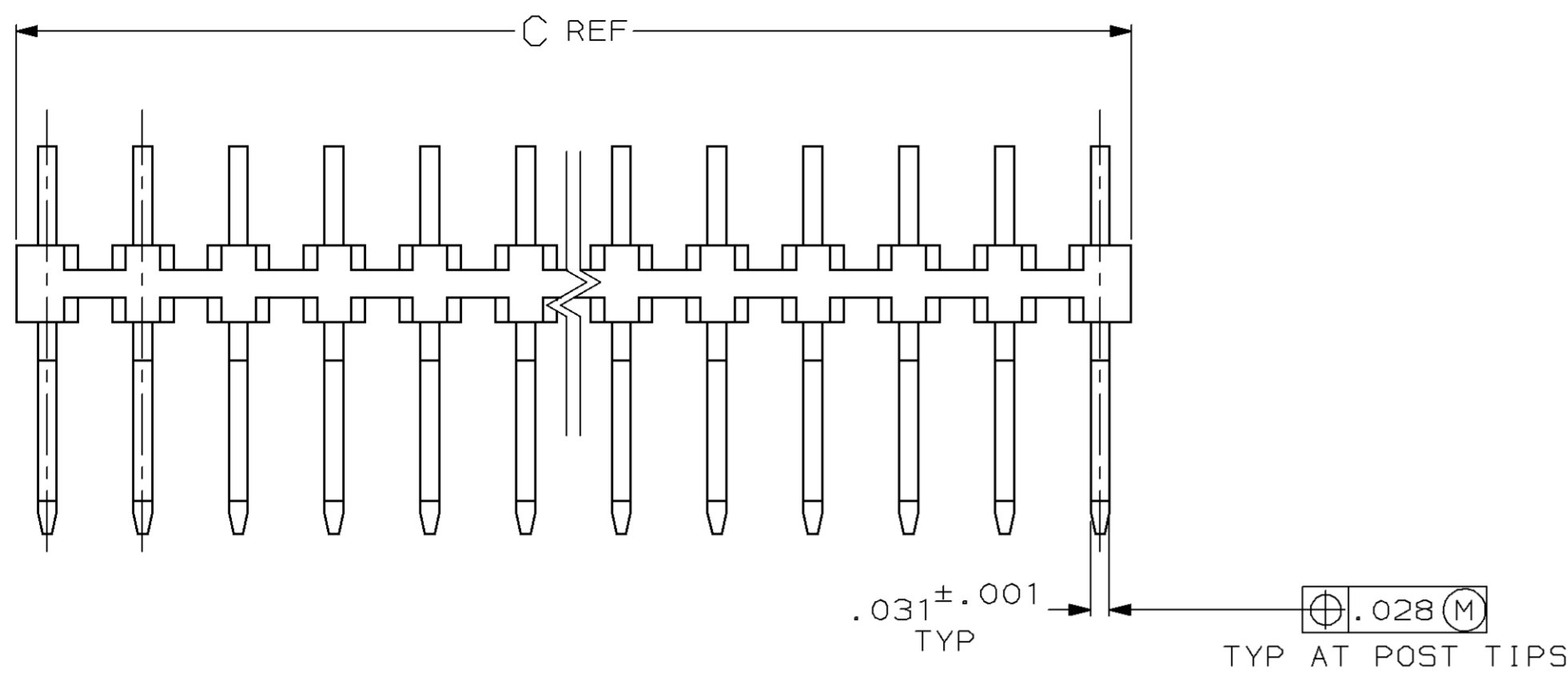
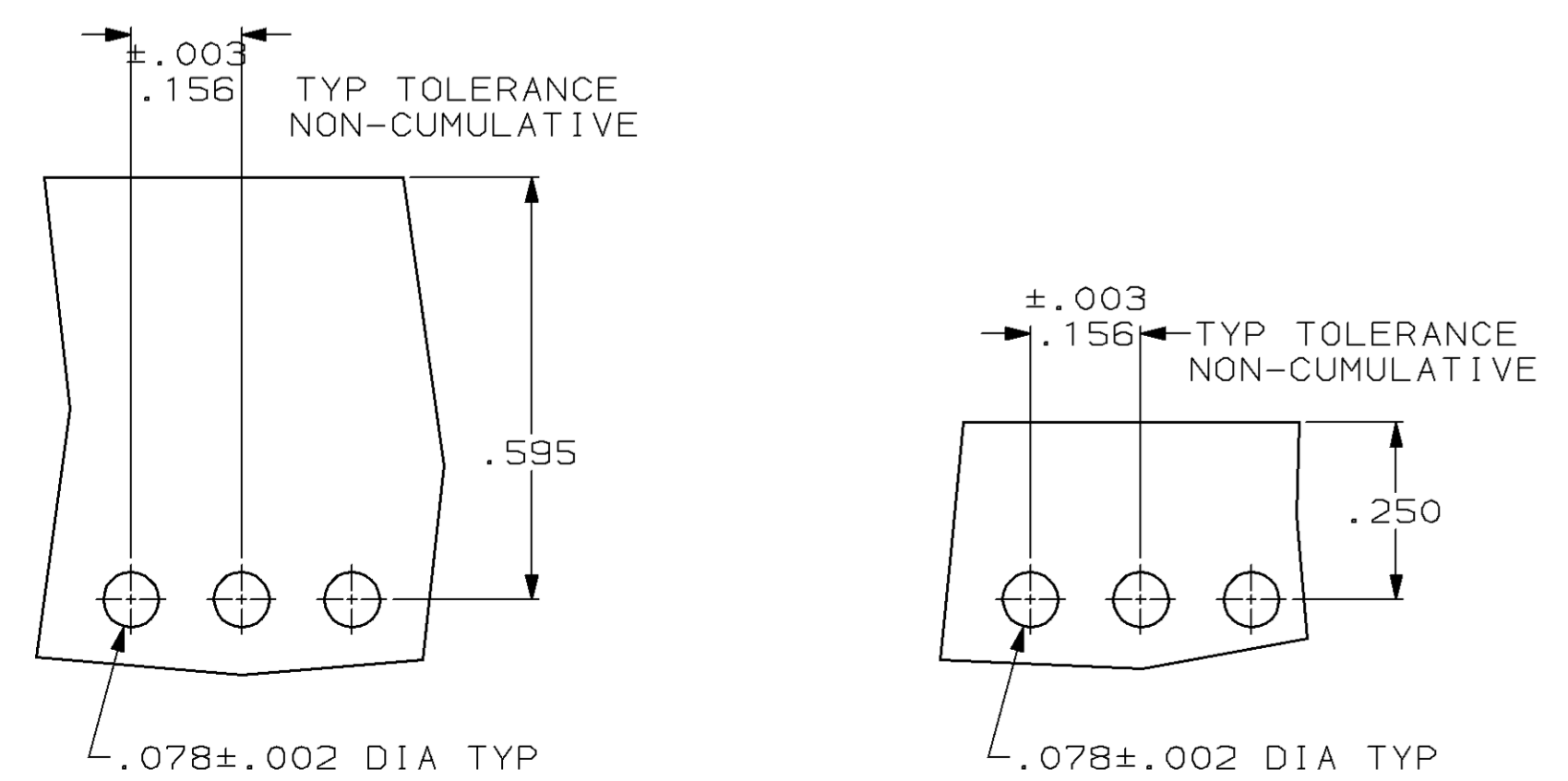


DRAWING MADE IN THIRD ANGLE PROJECTION  
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MOD	LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
27	AD	39				B	REV & REDRAWN ECN 1413	-	
						C	REV ECN 1595	LAM	EBH
						D	REV ECN 1786		
						E	REV ECN AR1925	DLR	
						F	REV PER ECN AR2031	JPG	
						G	REV LOC & DIST AD-4171	3-90	BF
						H	REV PER AD-5123	1-25-91	-
						J	REV PER 0010-0700-93	8-7-93	SAS
						K	REV PER 0010-1103-93	3-16-94	SAS
						L	REV PER 0010-0719-95	4-4-96	JH
						M	REV PER 0310-0048-97	7-11-97	JH
						N	REV PER 0310-0250-97	7-11-97	JH



- 1 THE TIPS OF THE POSTS WILL NOT BE PLATED
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS



A, C, E, H, K, M, Q, S, U, W, Y	11	3.855	3.744	24	25	2-87654-5
A, C, E, G, J, L, N, Q, S, U, W, Y	12	3.699	3.588	23	24	2-87654-4
A, D, G, K, N, R, U, X	8	3.543	3.432	22	23	2-87654-3
A, C, E, G, J, L, N, Q, S, U, W	11	3.387	3.276	21	22	2-87654-2
A, D, G, K, N, R, U	7	3.231	3.120	20	21	2-87654-1
A, C, E, G, J, L, N, Q, S, U	10	3.075	2.964	19	20	2-87654-0
B, D, F, J, L, N, Q, S	8	2.919	2.808	18	19	1-87654-9
A, D, F, J, M, P, S	7	2.763	2.652	17	18	1-87654-8
A, D, G, K, N, R	6	2.607	2.496	16	17	1-87654-7
A, C, E, G, J, L, N, Q	8	2.451	2.340	15	16	1-87654-6
A, D, G, K, N	5	2.295	2.184	14	15	1-87654-5
A, C, E, G, J, L, N	7	2.139	2.028	13	14	1-87654-4
A, D, J, M	4	1.983	1.872	12	13	1-87654-3
A, C, E, G, J, L	6	1.827	1.716	11	12	1-87654-2
A, D, G, K	4	1.671	1.560	10	11	1-87654-1
A, C, E, G, J	5	1.515	1.404	9	10	1-87654-0
A, D, G	3	1.359	1.248	8	9	87654-9
A, C, E, G	4	1.203	1.092	7	8	87654-8
A, C, E	3	1.047	.936	6	7	87654-7
A, C, E	3	.891	.780	5	6	87654-6
A, D	2	.735	.624	4	5	87654-5
A, C	2	.579	.468	3	4	87654-4
A	1	.423	.312	2	3	87654-3
A	1	.267	.156	1	2	87654-2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:		DR 3-16-87 L.A.MAYER		AMP INCORPORATED Harrisburg, Pa. 17105	
2 PL DEC ± .005		CHK 3-19-87 E.B.HUBBEN			
3 PL DEC ± .005		APPD 3-19-87 E.B.HUBBEN		NAME HEADER ASSEMBLY, MOD I, RIGHT ANGLE, SINGLE ROW, .156¢	
ANGLES ± .		APPD 3-19-87 J.SCHIEFER		PRODUCT SPEC 108-25016	
MATERIAL HOUSING - FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK		POSTS - BRASS		SIZE <b>D</b>	
FINISH POSTS: PRE-PLATED STOCK: .000930 GOLD OVER .000050 NICKEL		APPLICATION SPEC		FSCM NO 00779	
		WEIGHT		DRAWING NO 87654	
				SCALE 4:1	
				SHEET 1 OF 1	